

### Remarks

This Preliminary Amendment cancels, without prejudice, claims 1-6 in the underlying PCT Application No. PCT/DE2004/001504 and adds new claims 7-13. The new claims, inter alia, conform the claims to United States Patent and Trademark Office rules and do not add any new matter to the application.

In accordance with 37 C.F.R. § 1.125(b), the Substitute Specification (including Abstract) contains no new matter. The amendments reflected in the Substitute Specification (including Abstract) are to conform the Specification and Abstract to United States Patent and Trademark Office rules or to correct informalities. As required by 37 C.F.R. §§ 1.121(b)(3)(ii) and 1.125(c), a Marked-Up Version of the Substitute Specification comparing the Specification of record and the Substitute Specification also accompanies this Preliminary Amendment. Approval and entry of the Substitute Specification (including Abstract) are respectfully requested.


The underlying PCT Application No. PCT/DE2004/001504 includes an International Search Report, dated November 16, 2004, a copy of which is included. The Search Report includes a list of documents that were considered by the Examiner in the underlying PCT application.

Applicants assert that the subject matter of the present application is new, non-obvious, and useful. Prompt consideration and allowance of the application are respectfully requested.

Respectfully Submitted,

KENYON & KENYON LLP

Dated: 2/7/06

By:   
Gerard A. Messina  
(Reg. No. 35,952)

One Broadway  
New York, NY 10004  
(212) 425-7200

METHOD FOR DETERMINING THE ACTIVATION VOLTAGE OF A  
PIEZOELECTRIC ACTUATOR OF AN INJECTOR

Background Information

~~The present invention is directed to a method for determining the activation voltage of a piezoelectric actuator of an injector according to the definition of the species set forth in Claim 1.~~

5 ~~The German Patent Application No. DE 100 32 022-A1 describes a method for determining the activation voltage for a piezoelectric actuator of an injector, which provides for first measuring the pressure prevailing in a hydraulic coupler indirectly, prior to the next injection event. The pressure is measured in that the piezoelectric actuator is mechanically coupled to the hydraulic coupler, so that the~~  
10 ~~pressure induces a corresponding voltage in the piezoelectric actuator. This induced voltage is used prior to the next injection event to correct the activation voltage, inter alia, for the actuator. An induced voltage that is too low is indicative of a missed injection. The injector is preferably used for injecting fuel for a gasoline or diesel engine, in particular for common-rail systems. In this context, the pressure prevailing in the hydraulic coupler also depends, inter alia, on the common-rail pressure, so that the activation voltage is varied as a function of the common-rail pressure. The voltage requirement of a piezoelectric actuator depends first and foremost on the pressure prevailing in the valve chamber, as well as on the coefficient of linear expansion of the piezoelectric actuator. The~~  
15 ~~voltage required for properly operating the injector at one operating point is the so-called voltage requirement, i.e., the relationship between voltage and lift at a specific force which is proportional to the common-rail pressure.~~

25 ~~The German Patent No. DE 103 15 815.4 discusses deriving the active voltage requirement of an injector from the voltage difference between the maximum actuator voltage and the final steady-state voltage.~~

30 It is problematic in this regard, however, that the voltage requirement of an injector drifts over the service life of the injector. The effect of this drift is that the actuator voltage that is predefined as a function of one operating point does not ensure a

81322952/74

MARKED-UP VERSION OF SUBSTITUTE SPECIFICATION

proper operation of the injector at a predefined operating point. This leads to errors in the injection quantity which, in turn, cause negative exhaust-emission levels and negative noise emissions. In the least favorable case, a failure of the injection and thus of the injector may even occur, namely when the lift no longer suffices for opening an injection-nozzle needle.

Therefore, ~~the~~an object of the present invention is to compensate for this voltage requirement drift.

#### Summary of the~~Of~~ The Invention

This objective is achieved by a method for determining the activation voltage of a piezoelectric actuator of an injector ~~having the features defined in Claim 1.~~ The method according to the present invention makes it possible to compensate for the voltage requirement drift by adapting the setpoint voltage value, thereby ensuring that the required, nominal actuator excursion is attained and ensuring a proper and desired operation of the injector over the entire lifetime. In addition, by adapting the voltage requirement, the advantage is derived, in principle, that a very high voltage allowance is not needed for the activation, so that a considerable benefit is gained with respect to the power input/power loss. Moreover, the adaptation of the voltage requirement may also be used for diagnostic purposes, for example in order to output an error message in response to an unacceptably high drift of the voltage requirement.

~~Advantageous embodiments of the method described in the main claim and improvements thereto are rendered possible by the measures delineated in the dependent claims.~~

The control of the voltage requirement drift is advantageously carried out during one driving cycle of a vehicle having the internal combustion engine, correction values ascertained during the driving cycle being stored in a non-volatile memory. This makes it feasible, in particular, for the correction values stored in the memory to be used in a later driving cycle, as initialization values for a further compensation of the voltage requirement drift.

To ensure that an adaptation is only carried out in response to an actual voltage requirement drift, i.e., that no readjustment is made in response to only temporary, relatively small deviations, caused, for example, by temperature effects, an enable logic is preferably provided, which enables an adaptation of the voltage requirement drift as a function of parameters characterizing the internal combustion engine and/or the injector.

These parameters include, for example, the temperature of the internal combustion engine and/or the common-rail pressure and/or the steady state of the voltage control and/or the state of the charging time control and/or the steady state of other secondary feedback control circuits and/or the number of injections and/or the control (activation) duration and/or the injection sequence per combustion cycle, i.e., effectively, the injection pattern (preinjection(s), main injection, post injection(s)).

The voltage requirement is compensated at various operating points very advantageously with respect to the common-rail pressure, the correction values being stored in correction characteristics maps, which are then also stored in the non-volatile memory, for example in an E<sup>2</sup>-PROM.

#### Drawing

~~Further advantages and features of the present invention will be apparent from the following description and illustrative representation of an exemplary embodiment of the present invention.~~

~~In the drawing,~~

#### Brief Description Of The Drawings

Figure 1 shows the schematic design of an injector known from the related art;

Figure 2 schematically illustrates a graphic representation of the actuator voltage over time, during one activation; and

Figure 3 schematically shows a block diagram of a control system that utilizes the method according to the present invention.

### Detailed Description

Figure 1 schematically depicts an injector 1, known from the related art, having a central bore. In the upper part, an actuating piston 3 having a piezoelectric actuator 2 is introduced into the central bore, actuating piston 3 being fixedly coupled to actuator 2. A hydraulic coupler 4 is upwardly delimited by actuating piston 3, while in the downward direction, an opening having a connecting channel to a first seat 6 is provided, in which a piston 5 having a valve-closure member 12 is situated. Valve-closure member 12 is designed as a double-closing control valve. It closes first seat 6 when actuator 2 is in the rest phase. In response to actuation of actuator 2, i.e., application of an activation voltage  $U_a$  to terminals +, -, actuator 2 actuates actuating piston 3 and, via hydraulic coupler 4, presses piston 5 having closure member 12 toward a second seat 7. Disposed in a corresponding channel, below the second seat, is a nozzle needle 11, which closes or opens the outlet in a high-pressure channel (common-rail pressure) 13, depending on which activation voltage  $U_a$  is applied. The high pressure is supplied by the medium to be injected, for example fuel for a combustion engine, via a supply channel 9; the inflow quantity of the medium in the direction of nozzle needle 11 and hydraulic coupler 4 is controlled via an inflow throttling orifice 8 and an outflow throttling orifice 10. In this context, hydraulic coupler 4 has the task, on the one hand, of boosting the lift of piston 5 and, on the other hand, of uncoupling the control valve from the static temperature-related expansion of actuator 2. The refilling of coupler 4 is not shown here.

The mode of operation of this injector is explained in greater detail in the following. In response to each activation of actuator 2, actuating piston 3 is moved in the direction of hydraulic coupler 4. Piston 5 having closure member 12, moves toward second seat 7. In the process, a portion of the medium, for example of the fuel, contained in hydraulic coupler 4 is forced out via leakage gaps. For that reason, hydraulic coupler 4 must be refilled between two injections, in order to maintain its operational reliability.

A high pressure, which in the case of the common-rail system may amount to between 200 and 2000 bar, for example, prevails across supply channel 9. This pressure acts against nozzle needle 11 and keeps it closed, ~~preventy~~preventing any fuel from escaping. If actuator 2 is actuated at this point in response to activation voltage  $U_a$  and, consequently, closure member 12 moved toward the second seat, then the pressure prevailing in the high-pressure region diminishes, and nozzle needle 11 releases the injection channel.  $P_1$  denotes the so-called coupler pressure, as is measured in hydraulic coupler 4. A steady-state pressure  $P_1$ , which, for example, is 1/10 of the pressure prevailing in the high-pressure portion, ensues in coupler 4, without activation  $U_a$ . Following the discharging of actuator 2, coupler pressure  $P_1$  is approximately 0 and is raised again in response to refilling.

At this point, the lift and the force of actuator 2 correlate with the voltage used for charging actuator 2. Since the force is proportional to the common-rail pressure, the voltage for a required actuator excursion must be adapted as a function of the common-rail pressure to ensure that seat 7 is reliably reached. The voltage required for properly operating the injector or injector 1 at one operating point is the so-called voltage requirement, i.e., the relationship between voltage and lift at a specific force which is proportional to the common-rail pressure. ~~The German Patent No. DE 103 458 415~~ 815.4 discusses how the individual, active voltage requirement of an injector can be derived from the voltage difference between the maximum actuator voltage and the final steady-state voltage.

This voltage requirement drifts over the lifetime of injector 1. The effect of this drift is that the actuator voltage that is predefined as a function of one operating point no longer ensures a proper operation of injector 1 at the specified operating point, which leads to errors in the injection quantity, thereby entailing consequences for exhaust-emission levels/noise emissions, culminating in a failure of the injector, namely when the lift no longer suffices for opening nozzle needle 11. The method described in the following makes it possible to compensate for this voltage requirement drift on an injector-specific basis.

The An idea underlying the present invention is to compensate for the voltage requirement drift by adapting the setpoint voltage value, thereby ensuring that the required, nominal actuator excursion is attained and enabling the proper and desired operation of injector 1 to be ensured over its entire lifetime. Thus, on the one hand, the functioning of actuator 2 is ensured, but on the other hand the injection quantity errors described above are also avoided.

In principle, by adapting the voltage requirement in this manner, the need is also eliminated for activation processes that require a very high voltage allowance.

This is advantageous, in particular, with respect to the power input/power loss of a control system. Moreover, actuator 2 is subject to less wear, since there is no need for actuator 2 to be operated over an entire lifetime with a very large voltage allowance, which is associated with too high of a power surplus in the valve seat.

Moreover, by monitoring the correction intervention of the adaptation, a diagnostic may also be performed on the entire injector, for example when an unacceptably high drift of the voltage requirement is ascertained.

The adaptation of the voltage requirement drift is based on automatically controlling the voltage difference between cutoff-voltage threshold  $U_{\text{cutoff}}$  and the measured, final steady-state voltage  $U_{\text{control}}$  (compare Figure 2), in an injector-specific manner, to a setpoint value  $\Delta\Delta U_{\text{setpoint}}$  which is required for one operating point and which correlates with the required actuator excursion of an injector that has not drifted, i.e., that is performing nominally. This control intervenes correctively by adapting the setpoint actuator voltage in an injector-specific manner, as is described in greater detail below in conjunction with Figure 3.

An actuator setpoint voltage  $U_{\text{setpoint}}$  is calculated in an arithmetic logic unit 310. During the driving cycle, difference  $\Delta\Delta U_{\text{actual}}$  between cutoff voltage  $U_{\text{cutoff}}$  and control voltage  $U_{\text{control}}$  is continually determined. This difference  $\Delta\Delta U_{\text{actual}}$  is compared to a predefined quantity  $\Delta\Delta U_{\text{setpoint}}$ , the difference between quantity  $\Delta\Delta U_{\text{setpoint}}$  and  $\Delta\Delta U_{\text{actual}}$  being determined in a node 320. This difference  $e_{\Delta\Delta U}$  forms the input quantity for a PI controller, for example, in which various

controllers 331, 332, 33n are provided for each of the individual cylinders. In these controllers, cylinder-specific correction signals S1, S2, S<sub>n</sub> are defined in each instance and output, n describing the number of cylinders.

5 The correction values are either multiplied by setpoint voltage  $U_{\text{setpoint}}$  determined in arithmetic logic unit 310 or, alternatively, added to it, as indicated by nodes 341, 342. The thus ascertained corrected values  $U_{\text{setpointcorr}}$  are fed to an actuator-voltage control device 350, which determines cutoff-voltage threshold  $U_{\text{cutoff}}$ . At this point, this cutoff-voltage threshold  $U_{\text{cutoff}}$  is utilized, together with the ensuing  
10 final steady-state voltage  $U_{\text{control}}$ , in turn, to determine difference  $\Delta\Delta U_{\text{actual}}$ .

Correction values S1, S2, .... S<sub>n</sub> learned during one driving cycle are preferably stored following termination of the driving cycle in a non-volatile memory 360, for example in an E<sup>2</sup>-PROM, and used before the beginning of the subsequent driving  
15 cycle as initialization values for the further adaptation, as schematically depicted in Figure 3 by an arrow 362 denoted by "INIT". It is noted at this point that, to calculate voltage difference  $\Delta\Delta U_{\text{actual}}$  for the method described above, maximum voltage  $U_{\text{max}}$  (compare Figure 2) cannot be used, as described in the German  
20 Patent No. DE 103 458 15.4, 15 815.4, but rather cutoff-voltage threshold  $U_{\text{cutoff}}$ , since  $U_{\text{max}}$  is not available as a usable quantity in a generally known engine control unit, in which this control is also executed. The voltage requirement drift is also compensated, however, when the cutoff voltage  $U_{\text{cutoff}}$  quantity is used.

To ensure that the adaptation is only carried out in response to an actually existing  
25 voltage requirement drift, i.e., that controllers 331, 332, 33n only control in this case and not, for instance, in response to temporary, relatively small deviations, caused, for example, by temperature effects, by the dynamic operation, etc., an enable logic circuit is provided in a circuit unit 370, which monitors typical parameters for enabling the adaptation. These parameters of the internal  
30 combustion engine and/or of the injector include, for example, the temperature of the internal combustion engine and/or the common-rail pressure and/or the steady state of the voltage control and/or the state of the charging time control and/or the steady state of other secondary feedback control circuits and/or the number of



injections and/or the control (activation) duration and/or the injection sequence per combustion cycle, i.e., effectively, the injection pattern (preinjection(s), main injection, post injection(s)). A steady state of the voltage control is verified, for example, by comparing quantities  $U_{\text{setpointcorr}}$  and  $U_{\text{control}}$ . Only if  $U_{\text{setpointcorr}}$  and  $U_{\text{control}}$  conform, are PI controllers 331, 332 ... 33n enabled by circuit unit 370, so that difference  $\Delta\Delta U_{\text{actual}}$  may be adapted to  $\Delta\Delta U_{\text{setpoint}}$ , as described above, thereby making it possible for the voltage requirement drift to be adapted.

If, on the other hand, the test reveals that the actuator voltage control is not steady-state, thus, when  $U_{\text{setpointcorr}}$  deviates from  $U_{\text{control}}$ , PI controllers 331, 332,... 33n are deactivated by enable-logic circuit unit 370, and correction values  $S_1$ ,  $S_2$ , ...  $S_n$  remain unchanged, i.e., are, to a certain extent, frozen. The setpoint voltage value continues to be corrected at switching points 341/342 using values  $S_1$ ,  $S_2$ , ...  $S_n$  learned up to that point. Such a "freezing" of the correction values is possible since the injector drift occurs very slowly.

The method described above may initially be carried out only at one operating point (common-rail pressure), and the acquired correction values used for all operating points. To enhance the accuracy, the method may also be carried out at a plurality of different operating points (common-rail pressures).

Moreover, it should be pointed out that the comparison of an injector-specific correction value  $S_1$ ,  $S_2$ , ...  $S_3$ , which represents a measure of the deviation of the voltage requirement from the standard, to a predefinable threshold value, may additionally be used for diagnostic purposes. In this manner, it is possible to diagnose the system including actuator 2, coupler 4, and the control valve, which is constituted of valve-closure member 12.

Abstract Of The Disclosure

A method for determining the activation voltage of a piezoelectric actuator of at least one injector which is used to inject a liquid volume under high pressure into a cavity, in particular into a combustion chamber of an internal combustion engine, the activation voltage being varied as a function of the pressure used to pressurize the liquid volume. A drift of the activation voltage (voltage requirement) required for a predefined lift of a control valve of the injector is controlled on an injector-specific basis by controlling the difference between the cutoff-voltage threshold and the final steady-state voltage to a setpoint value predefined for one operating point.